# Technical Data Sheet

# M255 Premium Wax Resin

## **Product Description**

M255 formulation prints deep black barcodes and other variable information that is easily read. It delivers excellent small character clarity and edge definition and is extremely resistant to scratching and smudging of the printed image. Plus, this product eliminates label retrack, which means no faint shadows transferred to the labelstock when feeding through the printer. Designed to print on a wide variety of receiving materials, including coated and uncoated paper labels and tags, varnished label stock, and flood-coat, this wax/resin formulation is an excellent choice for extreme applications.

## **Recommended Applications**







Outdoor



**Health & Beauty** 



Food & Beverage

#### **Recommended Substrates**

Coated Paper Paper

Coated Tag

Gloss

**Uncoated Paper** 

**Uncoated Tag** 

**Economy Synthetics** Polyethylene

Polyolefin

Polypropylene

Polystyrene **Specialty Mateials** 

Top-coated Vinyl

Tyvek®

Tyvek Brillion®

#### **Performance Characteristics**

- ▶ Prints on an extensive variety of substrates expanding application options
- ► Excellent abrasion and solvent resistant
- ► Halogen-free
- ► Anti-static for easy handling





# M255 Premium Wax Resin

# **Ribbon Properties**

Description	Result	Test Method
Ink	Wax Resin	
Color	Black	Visual
Total Thickness	8.3 ± 0.3µ	Micrometer
Base Film Thickness	4.8 ± 0.3µ	Micrometer
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## **Durability of Printed Image**

Label Stock: Coated Paper Print Speed: 6 IPS

Description	Result	Test Method
Print Density	> 1.80	Densitometer
Smudge Resistance	A*	Colorfastness Tester - 50 Cycles @ 500 Grams with Cotton Cloth
Scratch Resistance	A*	Colorfastness Tester - 20 Cycles @ 200 Grams with Stainless Steel Pointed Tip
*American National Standard Institute (ANSI) Grade Levels A, B, C, D, and F, where A is excellent,		

<sup>\*</sup>American National Standard Institute (ANSI) Grade Levels A, B, C, D, and F, where A is excellent B is above average, C is average, D is below average, and F is poor.

#### **Conversion Chart**

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	Millimeters (mm) to Inches = mm ÷ 25.4	Inches to Millimeters (mm) = Inches ÷ 0.03937
	Meters (m) to Feet (ft) = $m \div 0.3048$	Feet (ft) to Meters (m) = Feet ÷ 3.2808
ı	$C^{\circ}$ to $F^{\circ} = (1.8 \times C^{\circ}) + 32 = F^{\circ}$	$F^{\circ}$ to $C^{\circ} = (F^{\circ} \div 1.8) - 17.77$
ı	Thousand square inches (MSI) to m <sup>2</sup> = MSI X 0.645	$MSI = m^2 \div 0.645$
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The information on this data sheet was obtained in DNP laboratories. Measured values may vary slightly when tested in a different environment. Information contained within this document is subject to change without notification.