DNP Technical Data Sheet

M295 HD **High Density Print on Packaging Wax/Resin**

Product Description

M295 HD is a premium near edge wax/resin, specially designed for the increasing demands of the print-on-packaging industry. Offering higher print density and durability at 32 IPS print speed, makes M295 HD the perfect solution for flexible packaging applications. Developed for optimal performance in diverse applications such as Food and Beverage, Healthcare, Cosmetics and many others, M295 HD's versatilily results in less changeovers.

Recommended Applications





Food & Beverage

Health & Beauty



Pharmaceutical



Recommended Substrates

| Economy Synthetics | Polypropylene |
|--------------------|---------------|
| | Polyethylene |
| | Polyolefin |
| | Polyester |
| Other Materials | Nylon |
| | Polystyrene |
| | HDPE |
| | LDPE |
| | Polyimide |

Performance Characteristics

- Extremely fast print speeds up to 32 IPS (800 mm per second)
- Ultra high image density at standard heat settings
- Excellent rub resistance against oil and grease
- Crisp, dark & dense images provide optimal readability
- Anti-static for easy handling and extended printhead life
- DNP's specially formulated backcoating for printhead protection

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Ribbon Properties

| Description | Result | Test Method | |
|---------------------|-------------------|-------------|--|
| Ink | Wax/Resin | | |
| Color | Black | Visual | |
| Total Thickness | 6.1 ± 0.8µ | Weight | |
| Base Film Thickness | $4.5 \pm 0.4 \mu$ | Weight | |
| | | 0 | |

Durability of Printed Image

Label Stock: Lintec White PET WH50(A)

Print Speed: 10 IPS

| Description | Result | Test Method |
|---|--------|--|
| Print Density | > 1.90 | Densitometer |
| Smudge Resistance | A* | Colorfastness Tester - 100 Cycles @ 500 Grams with Cotton Cloth |
| Scratch Resistance | A* | Colorfastness Tester - 50 Cycles @ 200 Grams with Stainless Steel Pointed Tip |
| *American National Standard Institute (ANSI) Grade Levels A. B. C. D. and F. where A is excellent | | |

*American National Standard Institute (ANSI) Grade Levels A, B, C, D, and F, where A is excellent, B is above average, C is average, D is below average, and F is poor.

Conversion Chart

| Millimeters (mm) to Inches = mm ÷ 25.4 | Inches to Millimeters (mm) = Inches ÷ 0.03937 |
|--|---|
| Meters (m) to Feet (ft) = $m \div 0.3048$ | Feet (ft) to Meters (m) = Feet ÷ 3.2808 |
| C° to $F^{\circ} = (1.8 \times C^{\circ}) + 32 = F^{\circ}$ | F° to $C^{\circ} = (F^{\circ} \div 1.8) - 17.77$ |
| Thousand square inches (MSI) to $m^2 = MSI \times 0.645$ | $MSI = m^2 \div 0.645$ |
| | |



The information on this data sheet was obtained in DNP laboratories. Measured values may vary slightly when tested in a different environment. Information contained within this document is subject to change without notification.

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